

# WEAR LIMITS & INSPECTION GUIDE

Component	Parameter	Limit	Action
Wear Plate	Convex bending	10 mm	Flip / Rotate
Wear Plate	Convex bending	15 mm	Discard / Replace
Wear Plate	Indentation / Crater	≤ 2 mm	Flip
Wear Plate	Indentation / Pits	> 2 mm	Discard / Replace
Wear Plate	Cracking / Deformation	If present	Discard / Replace
Rubber curtain / Ricochet protection	Wear / Worn down	Risk of ricochets	Patch / Replace
Bolts	Wear	Worn or damaged	Replace
Back plate	Convex bending	15 mm	Flip / Rotate
Back plate	Convex bending	> 20 mm	Discard / Replace
Back plate	Indentation / Pits	≤ 1.5 mm	Flip / Rotate
Back plate	Indentation / Pits	> 2 mm	Discard / Replace
Back plate	Cracking / Deformation	If present	Discard / Replace
Grid holder	Distance between holders	0 mm	OK
Grid holder	Distance between holders	> 1 mm	Action required to reduce play
Grids in grid holder	Minimum grid contact with holder	≥ 6 mm	OK
Grids in grid holder	Minimum grid contact with holder	< 6 mm	Action required to increase contact
Collection tray / Funnel	Pits	-	Flip / Rotate
Other structure	Cracking, deformation, impact, loose parts	If observed	Repair / Replace